



Fusion Series Fusion X Wall Base Adhesive



Fusion Series

DESCRIPTION:

FUSION X Wall Base Adhesive is a premium solvent-free adhesive with fast, aggressive wet suction to grip rubber and vinyl wall base as well as FRP (fiber-reinforced plastic) panels over porous surfaces. FUSION X can be used over most interior wall surfaces with the exception of vinyl wall covering and other similar non-porous surfaces that prevent the curing of any latex-based adhesive.

Fusion Series Fusion X Wall Base Adhesive is LEED compliant and is also compliant with South Coast Air Quality Management District Rule 1168.

DIRECTIONS:

TRADITIONAL COVE BASE APPLICATION

1. Adhesive, wall base and job site must be conditioned at 65°F - 80°F for 48 hours before and after installation.
2. Use only on structurally sound surfaces, dry wall, concrete block, brick, plywood, paneling, masonry, plaster, etc.
3. Apply to surfaces that are clean, dry, and free from dust, wax and grease. Remove loose paint, plaster, old adhesive and other contaminants that would interfere with adhesion.
4. Cement or plaster must be thoroughly seasoned and dry.
5. With a 1/8" square or V-notched spreader, spread on back of base or wall surface.
6. Press base firmly into place immediately after application of adhesive.
7. Wrapped base or rolled base should lay flat for 24 hours before application.
8. For best results, it is recommended to wipe the back of rubber wall base with Mineral Spirits to remove residual mold release from manufacture.

FRP ADHESIVE APPLICATION

1. This application must be installed over a porous substrate.
2. Follow the FRP panel manufacturer's installation instructions for maintaining proper spacing and gaps between panels, walls, ceilings, floors, adjacent substrates and around mechanical fixtures.
3. Ensure that there is no residue on the panel or wall.
4. Apply Fusion X to the wall using a 1/8" V-notched trowel. Trowel in straight lines.
5. Install the panel within ten (10) minutes and roll with a three-section roller. Always roll from the middle of the panel to the edges to prevent entrapped air and promote better adhesion.

RECOMMENDED SUBSTRATES:

- Porous Concrete
- Properly Prepared Gypsum
- APA Approved Plywood
- Drywall
- Fully Cured Masonry walls

RESTRICTIONS:

1. For interior installations only.
2. Do not install when ambient temperature is not between 60°F & 95°F.
3. Do not install when ambient relative humidity is above 65%.
4. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

CLEAN-UP:

Remove wet adhesive immediately with a damp cloth. Use Mineral Spirits or Parabond® M-315 Cleaner to remove dried adhesive.

CAUTION: Mineral spirits are flammable. Read and follow all precautions on container label.

PACKAGING:

- One 4 Gallon Pail
- Four x 1 Gallon Case
- 30 oz Tubes

LIMITED WARRANTY:

The product(s) covered by this Product Data Sheet are sold subject to a Limited Warranty and related terms. **H.B. Fuller Construction Products disclaims the implied warranties of merchantability and fitness for a particular purpose and all incidental and consequential damages arising out of the sale, purchase or use of this product.** For Limited Warranty details visit parabond.com. To obtain a hard copy of the Limited Warranty call H.B. Fuller Construction Products at 800-832-9023 or mail a written request to the address in the bottom of this Product Data Sheet.

COVERAGE:

Approximately 55-60 linear feet of 4" base per 30 oz tube.

Approximately 150-200 linear feet of 4" base per gallon.



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TROWEL	ESTIMATED SPREAD RATE
	Approximately 150-200 linear feet of 4" base per gallon
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Technical Data	
Base Polymer	Acrylic Polymer
Color	Light Straw
Solids	54-59%
VOC Content	<1 gram per liter
pH	9.3
Consistency	Paste
Trowelability	Light, Easy
Shelf Life	One Year in Unopened Container
Storage	40°-95°F
Application Temperature	65°-95°F (18°-35°C)
Open Time	Up to 30 minutes
Freeze Thaw Stability	5 cycles @ 20°F

